



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-615-041
Job Sheet 176778



Part No: D350-615-041

Job Qty: 30 ea

Part Name: Ground Handling Wheel Modification, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 6/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN REV B IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L revise bom DD 10.03.18 verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		6/6/18	0.00	0.00	Start Up Small Fab-4		MAY 08 2018
110	Small Fab	30 pcs		6/6/18	0.00	2.76	Small Fab-4		SMF
120	QC	30 pcs		6/6/18	0.00	0.00	QC5		MAY 30 2018
130	QC	30 pcs		6/6/18	0.00	0.00	QC4		
135	DC	30 pcs		6/6/18	0.00	0.00	DC		
140	Packaging	30 pcs		6/6/18	0.00	0.00	Packaging3-1		
150	QC21-FG	30 Ea		6/6/18	0.00	0.00	QC21		JUN 06 2018

Part Op 110 - Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C

Descriptions: bolts***

135 - Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

140 - Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041
Location :FG023

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
5/16-18-015C	SS Bolt 5/16-181.5"	90 Ea (3 ea)	90-Start up Operation	5068514
5/16WC	Washer	360 Ea (12 ea)	90-Start up Operation	5043353
7/16-14-050C	SS Bolt 7/16 5" Long	30 pcs (1 ea)	90-Start up Operation	5068517
7/16WC	Washer, SS Flat 7/16	60 pcs (2 ea)	90-Start up Operation	5014480
D2282-041	T Assembly	30 Ea (1 ea)	90-Start up Operation	5073826X25 5073824X5
D2282-043	Saddle Assembly	30 Ea (1 ea)	90-Start up Operation	5072525X25 501262
D3015-3	Locknut	90 Ea (3 ea)	90-Start up Operation	505677X25 506852X6
D3015-5	SS Nylock Nut 7/16	30 Ea (1 ea)	90-Start up Operation	5012030

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	5/16-18-015C	90	153	0
	5/16WC	360	990	0
	7/16-14-050C	30	50	0
	7/16WC	60	135	0
	D2282-041	30	8	0
	D2282-043	30	5	0
	D3015-3	90	186	0
	D3015-5	30	20	0

DQA: _____ Date: _____

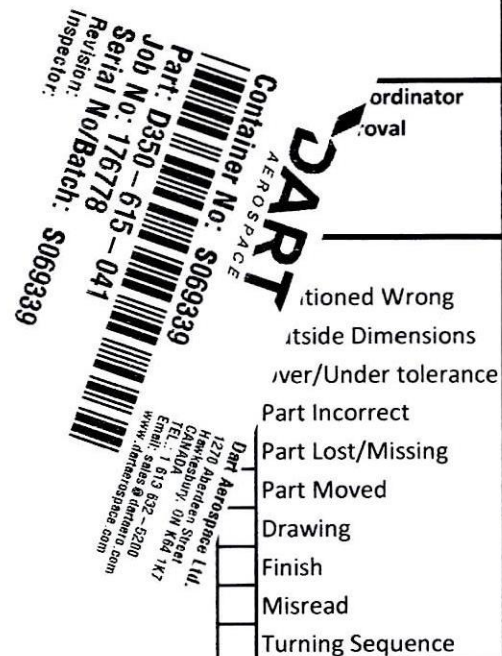
WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																
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Part Specifications

Specifications could not be found.

Plex 5/1/18 7:55 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003090	S069335	5/16-18-015C	SS Bolt 5/16-181.5"	S068516	ST582	90
003090	S069336	5/16WC	Washer	S045353	ST584	360
003090	S068517	7/16-14-050C	SS Bolt 7/16 5" Long		ST584	30
003090	S069337	7/16WC	Washer, SS Flat 7/16	S011480	ST584	60
003090	S035694	D3015-3	Locknut	S035600	ST015	25
003090	S069338	D3015-3	Locknut	S068521	ST015	65
003090	S012030	D3015-5	SS Nylock Nut 7/16	S011553	ST015	30

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/8/18 9:56 AM dart.quirion.sonia

PAGE 1 OF 1

Description: GROUND HANDLING WHEEL MODIFICATION

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

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